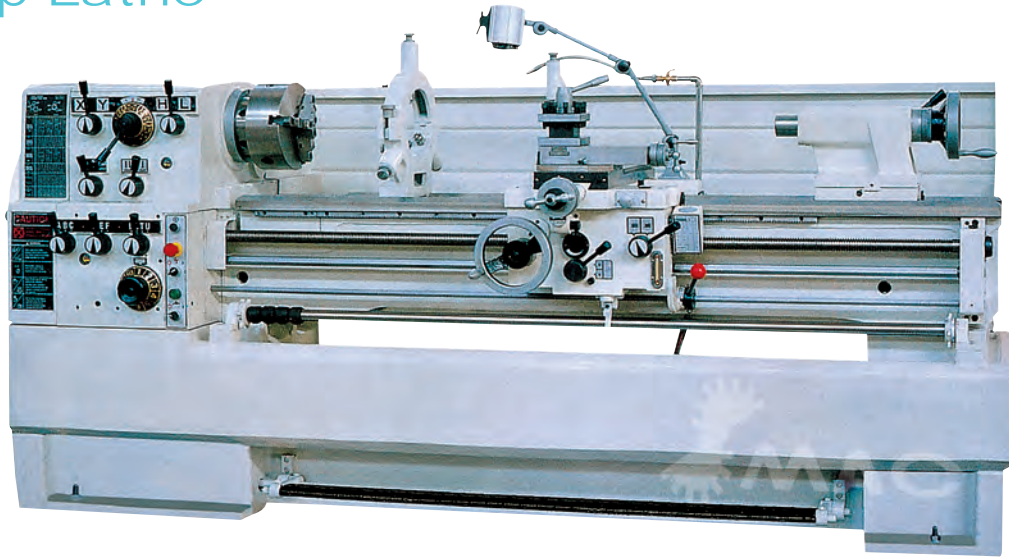


Gap Lathe



Feature:

Harden and precision ground bedway, one piece complete stand
Euro-standard electrical control board available on request



Optional Accessories

Work light
Quick change tool post
Drill chuck with arbor
4-Jaw chuck (Φ320mm)
Face plate
Leadscrew guard
Live center

Standard Accessories

3-Jaw chuck (Φ160mm)
M. T. 6/4 sleeve
M. T. 7/5 sleeve
M. T. #5 dead center
Tool box with tools
Steady rest
Follow rest
Change gears set
Coolant system
Splash guard

	22603	22604	22605	22606
MAJOR SPECIFICATIONS	L6241	L6246	L6251	L6256
Max. Swing over bed	410mm	460mm	510mm	560mm
Max. Swing over cross slide	224mm	274mm	300mm	350mm
Max. Swing in gap	640mm	690mm	738mm	788mm
Distance between centers	1000/1500mm		1500/2000mm	
Spindle bore	58mm		80mm	
Taper of spindle bore	M. T. #6		M. T. #7	
Range of spindle speed	25-2000rpm.		25-1600rpm.	
Range of longitudinal feeds	0.03-1.7 mm/rev.		0.059-1.646 mm/rev.	
Range of cross feeds	0.014-0.784Mm/rev.		0.020-0.573Mm/rev.	
Range of metric threads	0.1-14mm		0.2-14mm	
Range of inch threads	2-112 TPI		2-112 TPI	
Diametrical pitches range	4-112D.P.		4-112D.P.	
Module pitches rage	0.1-7M.P.		0.1-7M.P.	
Taper of tailstock bore	M. T. #4		M. T. #5	
Power of motor	4kw/5.5kw		7.5kw	
Old model	C6241	C6246	C6251	C6256

Packaging size and weight

Type of lathes	Packing dimensions	Net weight	Gross weight
L6241 x 1000	2250 x 1120 x 1700mm	1670kg	1980kg
L6241 x 1500	2800 x 1120 x 1700mm	1970kg	2320kg
L6246 x 1000	2250 x 1120 x 1730mm	1720kg	2045kg
L6246 x 1500	2800 x 1120 x 1700mm	2020kg	2385kg
L6251 x 1500	2960 x 1130 x 1820mm	2335kg	2700kg
L6241 x 2000	3460 x 1130 x 1820mm	2685kg	3070kg
L6256 x 1500	2960 x 1130 x 1820mm	2370kg	2740kg
L6256 x 2000	3460 x 1130 x 1820mm	2720kg	3110kg